



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3207-11

Job Sheet 172223



Part No: D3207-11

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/14/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: **SOLD**

Description:

Note: DWG REV C SHEETS 2, 10 IPP REV: A NEW ISSUE 12-03-23 JLM VERIFIED BY: EC IPP REV: B 12.05.10 per dwg rev.c DD ver: EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Waterjet		on 12/02/20
100	Waterjet	10 pcs	3/8/18	3/8/18	0.00	0.97	Waterjet1		on 12/02/20
110	QC	10 pcs	3/8/18	3/8/18	0.00	0.00	QC2 Waterjet-1		on 12/02/20
120	QC	10 pcs	3/8/18	3/8/18	0.00	0.00	QC8-2		on 12/02/20
130	Brake NC	10 pcs	3/8/18	3/8/18	0.00	2.28	Brake NC 1		DAS
140	QC	10 pcs	3/8/18	3/8/18	0.00	0.00	QC5		38
150	HandFinish	10 pcs	3/8/18	3/8/18	0.00	0.36	HandFinish1		SA 18-03-09
155	QC	10 pcs	3/8/18	3/8/18	0.00	0.00	QC7-2		38
160	Powdercoat	10 pcs	3/9/18	3/9/18	0.00	0.36	Powdercoat3		BE 18-3-12
170	QC	10 pcs	3/9/18	3/9/18	0.00	0.00	QC3		38
180	Packaging	10 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-1		9-80
190	QC21-SA	10 Ea	3/9/18	3/9/18	0.00	0.00	QC21		9-80

Part Op 100 - 1-Cut D3702-1 as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Chemical Conversion Coat per QSI005 4.1

155 - QC7-Inspect Chemical Conversion Coat

160 - Grey Sandtex (Ref 4.3.5.6) per QSI005 4.3 START TIME: 10:20 OVEN TEMPERATURE: 320

FINISH TIME: 10:55 M136340

170 - QC3- Inspect Part Finish

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	1.6100 sf (.161 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	2	177	0

DART
AEROSPACE

Uart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S043668



Part: D3207-11

Job No: 172223

Serial No/Batch: S043668

Revision: D3207

Inspector:

Date: 02/20/18

Part Specifications	
Specifications could not be found.	

Plex 2/14/18 9:12 AM Dart.Gagnon.Michelle

